



Instruction Manual

Electric/gas Ovens

Models:

STG 51 M / STG 71 M / STG 111 M

STG 71 M GAS / STG 111 M GAS

STB 604 M / STB 606 M / STB 610 M

STB 606 M GAS / STB 610 M GAS



ATTENTION: Please, read these instructions before using this unit.

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1. CE Certification

EU DECLARATION OF CONFORMITY

Council Directive(s) to which conformity is declared:

DC 2014/35/EU + DC 2014/30/EU + DC 2011/65/EU + Regulation (EU) 2016/426

Application of the Standards:

UNE-EN 60335-1:2012+AC:2014+A11:2014+A13:2017+A14:2014+A2:2020+A1:2020; UNE-EN 60335-2-42:2004+Corr:2007+A1:2008+A11:2012; UNE-EN 55014-1:2017+A11:2021; UNE-EN 55014-2:2015; UNE-EN 61000-3-2:2014; UNE-EN 61000-3-3:2013+A1:2020; UNE-EN 203-1:2014; UNE-EN 203-2-2:2007; UNE-EN 60335-2-102:2016

Manufacturer's name: **FM CALEFACCIÓN S.L.
CIF: B-14343594**

Manufacturer's address: **CTRA. de Rute km.2.700, C.P.:14900, Lucena
Cordoba, Spain**

Type of device: **OVEN**

Trade.: **FM CALEFACCIÓN**

Model: **STG 51 M / STG 71 M / STG 111 M
STG 71 M GAS / STG 111 M GAS
STB 604 M / STB 606 M / STB 610 M
STB 606 M GAS / STB 610 M GAS**

We, the undersigned, hereby declare under our sole responsibility that the specified equipment is in conformity with the above Directive(s) and Standard(s)

Place: **Lucena**

Signature: **B-14343594**

Date: **01/01/2021**

2. Warranty

The warranty period is **12 months** from the date of purchase of the unit.

The warranty does not cover damages to the glass, lamps, door seals, insulating material or damages caused by improper installation, maintenance, or lack of maintenance, repair and misuse.

To process the repair of a unit under warranty or for any other query, please contact your distributor and reference to the following description table.

Distributor:	Destination country:
Unit model:	Serial number:
Name:	Date of the request:
Fault description:	
Address:	
Contact telephone number:	Time frame:



Warning: improper adjustment, installation, service or maintenance of the unit may lead to damages to the goods or persons. For this reason, read this manual thoroughly before starting the unit.

3. General and safety standards



Safety standards and responsibility for installing and maintaining

- The device is intended for professional use ONLY.
- Parts that have been protected by the customer and manufacturer must not be manipulated by the installer or the end user of the appliance.
- Read this manual thoroughly before starting the unit and keep it for further consultation. If you need technical support, contact an authorised technical service.
- Installation, starting and maintenance of the oven shall be carried out by qualified technicians in accordance with the scale and technical characteristics specified by the manufacturer. Likewise, observe the current legislation on safety and with regard to installations and occupational safety in force in the country of use.
- Check that the unit is unplugged from the power supply before installing or maintaining.
- Before installing the unit, check that installations are in accordance with the current legislation in the country of use and refer to the indications on the data plate.
- Do not manipulate or disconnect the unit safety devices. This will invalidate the warranty.
- Damages, injuries or fatal accidents could be produced due to the non-observance of the manufacturer's indications.
- If the oven is installed on supports or overlaying parts, use the ones supplied by FM only and follow the assembly instructions inside the packaging.
- Non-original spare parts do not ensure the correct operation of the unit and will imply the loss of the warranty.
- The oven must be only used by duly-trained technicians.
- The oven data plate provides necessary technical information for repair or maintenance. Therefore, avoid removing, damaging or modifying it.
- **Failure to comply with these safety standards will release FM from any responsibility and the warranty will become null and void.**



Safety standards for use

- Read this manual thoroughly before starting the unit and keep it for further consultation. If you need technical support, contact an authorised technical service.
- If the unit is not used for a long time, all connections must be interrupted (power supply and water).
- The oven must only and exclusively be used for the purpose it was designed, it is to say, for baking products such as fresh or frozen bread or pastries. Any use other than those mentioned may damage the unit.
- Do not put products into the oven with a high alcohol concentration.

- The outside and inside of the oven should be cleaned frequently to ensure hygiene and proper performance. Do not use abrasive or flammable products, which may damage the unit, to clean those surfaces
- Usage and cleaning different from what is recommended by the manufacturer and with non-authorized products may damage the unit and the user.
- Do not use direct water jet on the unit in order to avoid damaging its components.
- If the unit has a humidifier, the use of an anti-lime filter at the water supply inlet is recommended. Otherwise, some oven components may be damaged. **Faults caused by lime or water sediment are not included in the warranty.**
- **Failure to comply with these safety standards will release FM from any responsibility and the warranty will become null and void.**



Maximum loads according to the size of the devices

CAPACITY	MAXIMUM LOAD	MAX. LOAD PER RACK
4 x (60/40)	20 kg	15 kg per rack maximum
6 x (60/40)	30 kg	15 kg per rack maximum
7 x (Gn 1/1)	35 kg	15 kg per rack maximum
10 x (60/40)	45 kg	15 kg per rack maximum
11 x (Gn 1/1)	50 kg	15 kg per rack maximum

- **Never exceed the maximum load capacity to prevent damage to your equipment. The breach of maximum load exempts the manufacturer from any responsibility and makes the warranty void.**



Risk of burns

- Read these warnings carefully and follow its indications when the oven is working or not completely cooled down.
- Only touch the unit control elements and the door handle. Avoid touching any other external element of the oven as it may reach temperatures over 60°C.
- Wear thermal mittens or similar to move or handle containers or trays inside the baking chamber.
- Open the oven door slowly and be careful with high temperature vapours coming out from the baking chamber.



Risk of fire

- If you do not clean the unit properly or as often as needed, greases and food leftovers will be accumulated in the baking chamber and then, become inflamed.
- Only use the products recommended by the manufacturer. Using other products may damage the unit and invalidate the warranty.
- Only use home-use cleaning products and a soft damp cloth to clean the outside coating. Do not use corrosive or irritating substances.

4. Safety instructions, transport and maintenance

4.1 Unpacking

Visible damages: When receiving the material, enter a detailed description of the break in the PDA or in the delivery note.

General comments such as “damaged packaging” or “damage can be seen”, etc. will not be accepted. Clear photographs showing the damaged good and packaging must be provided.

Hidden damages: When receiving the material and within 24 hours after reception, once the hidden damage has been checked, photographs showing the damaged good and its corresponding packaging must be provided. The transport agency label must be clearly visible. Photographs showing the content only and exclusively will not be accepted.

In either case, transport incidences should be reported to FM Industrial to manage the replacement of the machine.

If visible damages are detected when receiving the packaged machine, indicate “hits to the oven” at the time of the delivery, take photos of the damages and transport agency label on the packaging. Please, contact FM Industrial immediately.

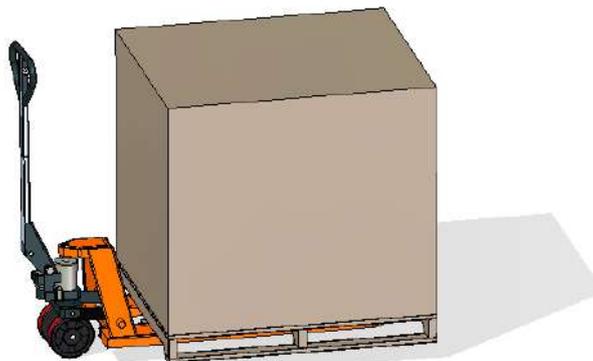
If package is apparently in good conditions, and damages are detected when unpacking, place the original packaging again on the machine, take pictures of the packaging and transport agency label on the packaging. Next, unpack again and take photos of damages to the machine. Please, contact FM Industrial immediately.

4.2 Transport

Before transporting the unit to its installation site, make sure that:

- Fits through the door
- The floor withstands its weight

Transport should only and exclusively be carried out by mechanical means, such as a pallet Jack, and always on a pallet.



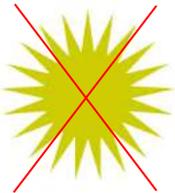
4.3 Preliminary operations

Remove the protection film from the unit. Clean the adhesive residues with an appropriate solvent. Never use abrasive or acid products or tools that may damage the surface.

4.4 Placing the unit

Place the oven in the selected work place and keep a safe distance as indicated below. Check that the unit has sufficient cold air inlets through the ventilation registers ensuring correct operation. Otherwise, the unit may overheat, and some components may be destroyed.

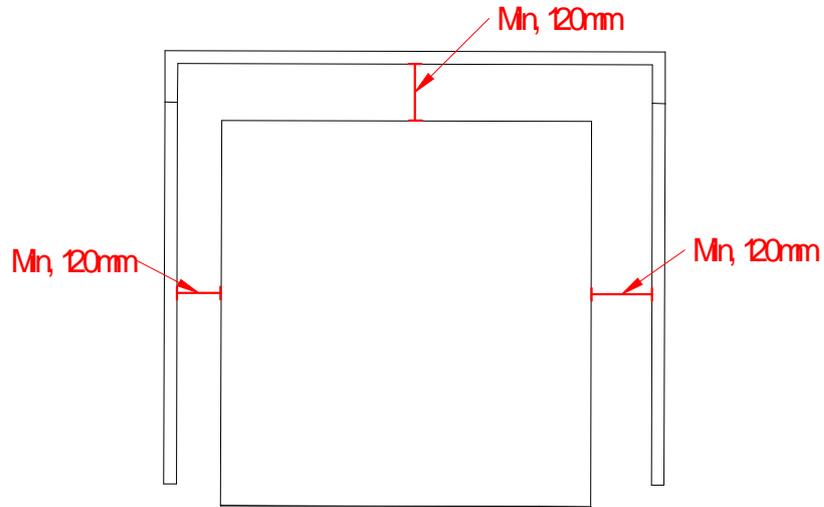
- If the oven is installed on an auxiliary support, it must be fixed to it.
- The facilities must be conditioned and meet the regulations in force with regard to safety in installations.
- In addition, the unit must be protected from atmospheric agents.
- The ambient temperature may range between 5°C and 35°C maximum for correct operation of the unit.
- Humidity should not exceed 70% in any case.



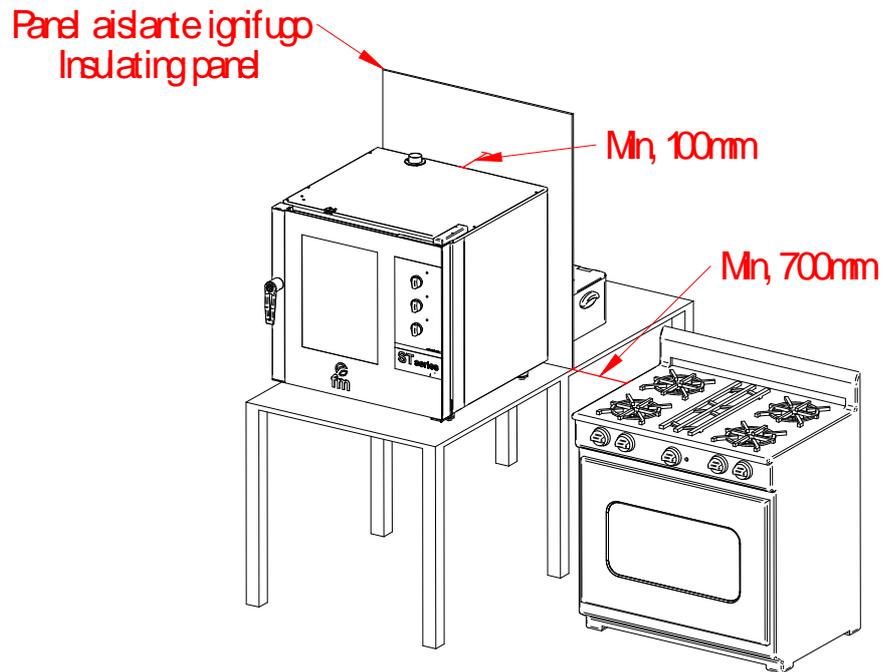
We recommend leaving a 120 mm gap for repair and if there are heat sources or combustible elements, that safety distance must be 700 mm minimum. We also recommend ensuring good ventilation of the unit to prevent overheating its components.



Example of equipment placement without nearby heat sources.



Placement of equipment next to heat sources.



For maintenance operations we recommend a free working space of 500 mm (approximately).

5. Installation

For a proper installation and maintenance of the equipment, you must follow the points indicated in the “**SMART EQUIPMENT INSTALLATION AND START-UP FILE**” included in the bag alongside with this instruction manual.

Remember that any failure or breakage resulting from improper installation or start up will invalidate the warranty.

5.1 Electrical connection

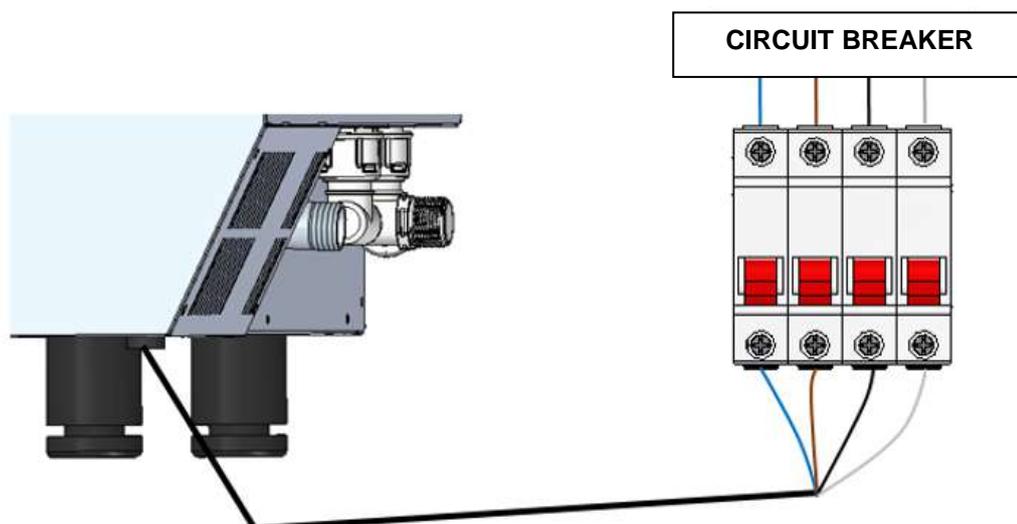
Before connecting the unit to the power supply, check that the electrical grid characteristics match those described in the technical characteristics of each unit. The electrical installation must be performed by authorised technicians and meet the regulations in force.

Preferably, the electrical connection should be performed by mounting an electrical outlet of appropriate type and capacity for the maximum current absorbed by the oven phases. If not possible, it could be directly connected to the circuit breaker on the electrical control board.

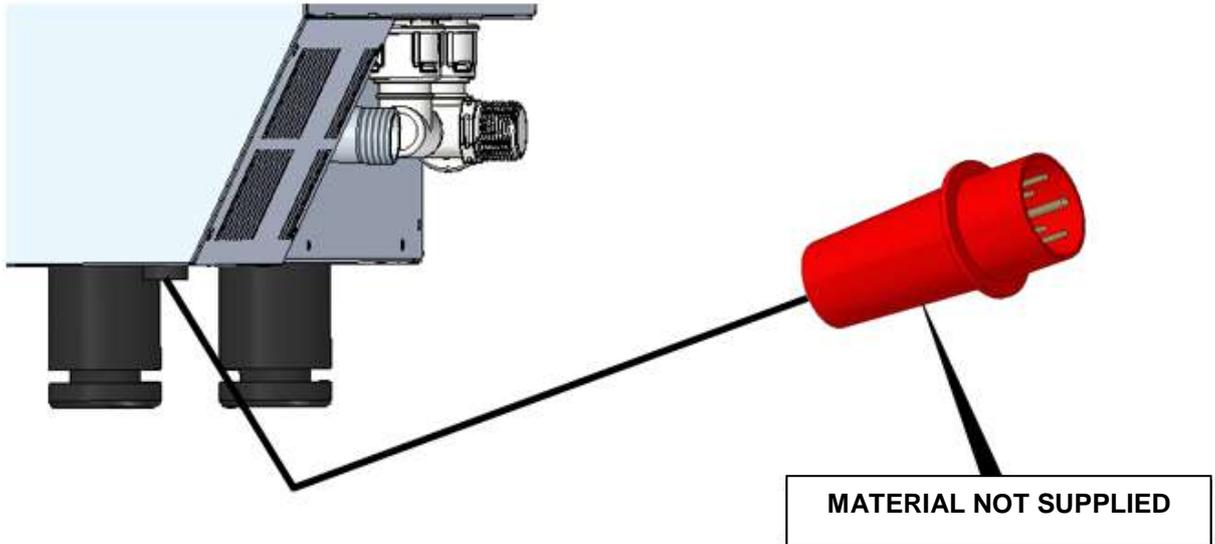
We indicate the types of electrical connections recommended:

THREE PHASE 400V

- 400V three-phase connection directly connected to circuit breaker.

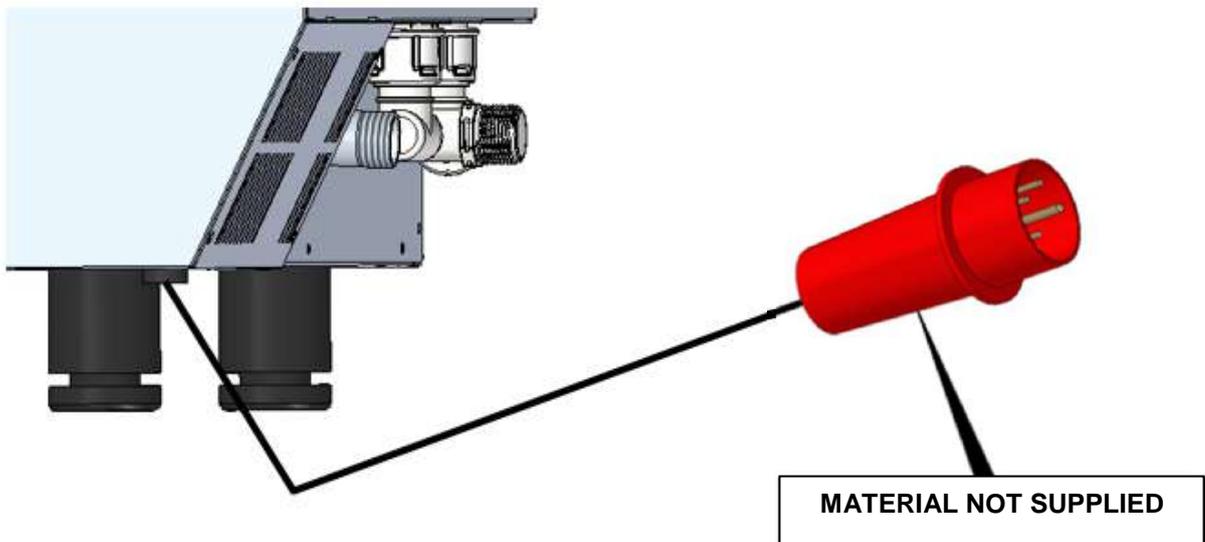


- 400V three phase connection connected to three phase CETAC type.



THREE PHASE 230V

- 230V three phase connection connected to three phase CETAC type.



In order to avoid any danger due to accidental rearmament of the thermal cutting device, this device must not be powered by an external control device, such as a timer, or connected to a circuit whose power is interrupted regularly.

We recommend an own power line protected by circuit breaker of suitable caliber, as well as a fixed network connection for the connection of the devices.

Observe the color code of the wires. An improper connection can irreparably damage the device.

COLOUR CODE

PHASES	Grey (L1) 	Black (L2) 	Brown (L3) 
NEUTRAL	Blue (N) 		
GROUNDING	Yellow / Green  		

5.2 Water inlet

Use anti-lime system before to connect the water pipes to the device, is recommended. The water connection is $\frac{3}{4}$ ".

In addition, it is advisable to install a "digimeter" for the liters of water consumed by the oven, and in this way, to know when it is necessary to replace the filter.

Important: The incoming water must have a pressure between 1 and 3 bars with a temperature not exceeding 30 ° C. If the pressure is higher than these values must install a pressure reducer at the entrance.

5.3 Draining connection

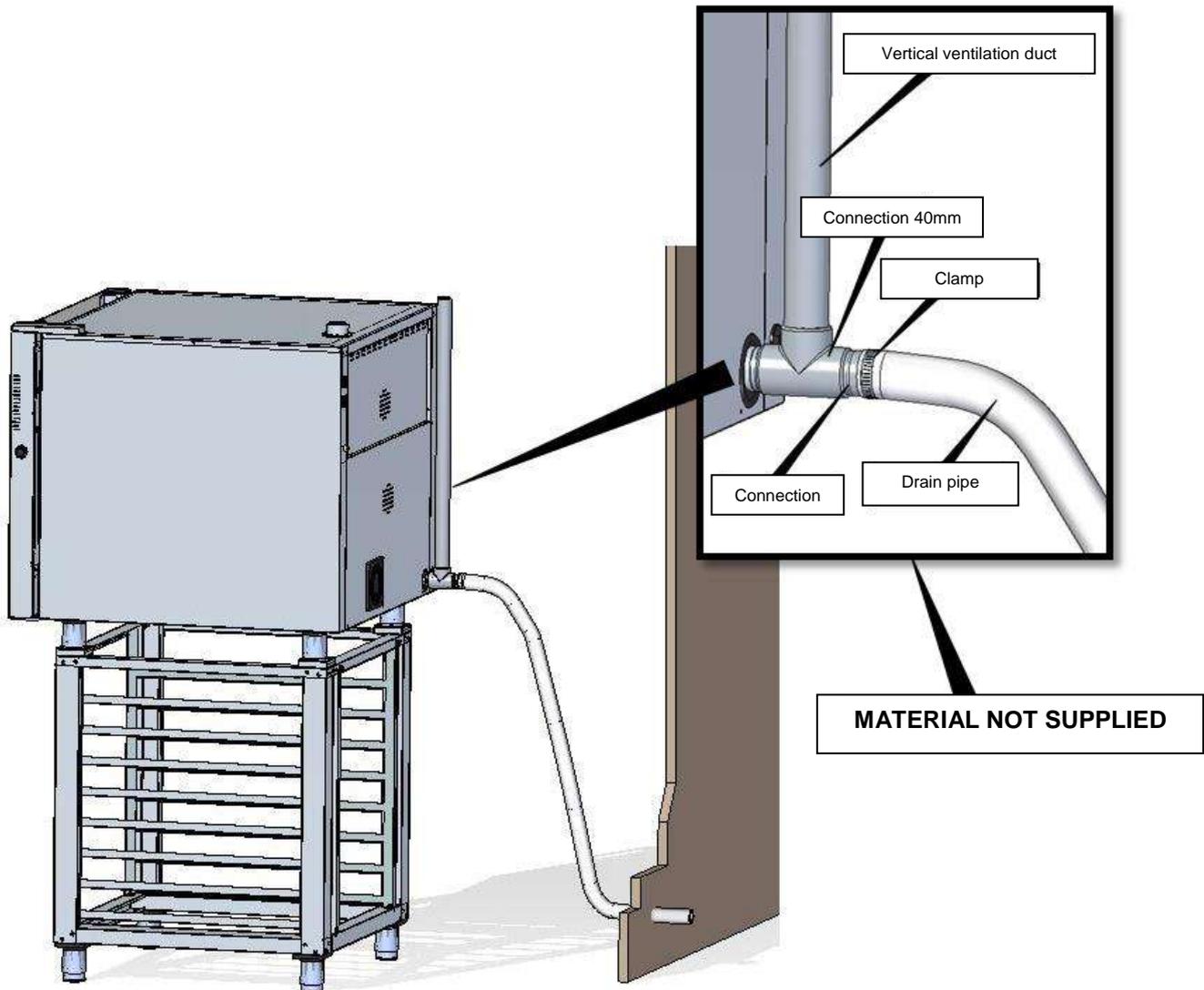
- The connection of the oven drain must be made with discharge pipes that warranty thermal stability, the furnace gases can reach high temperatures (85-95°C).
- It is advisable to connect the drain pipe of the oven through a corresponding siphon to contain the exit of the vapors from the oven. This tuve must have a **mínimum slope of 4%** to ensure proper operation.
- The drain pipe must have a diameter NOT smaller than the drain connection.
- Be specific for each team. Otherwise, make sure that the main duct is dimensioned to warranty the correct flow and without obstacles.
- Be free of bottlenecks.

Types of drains:

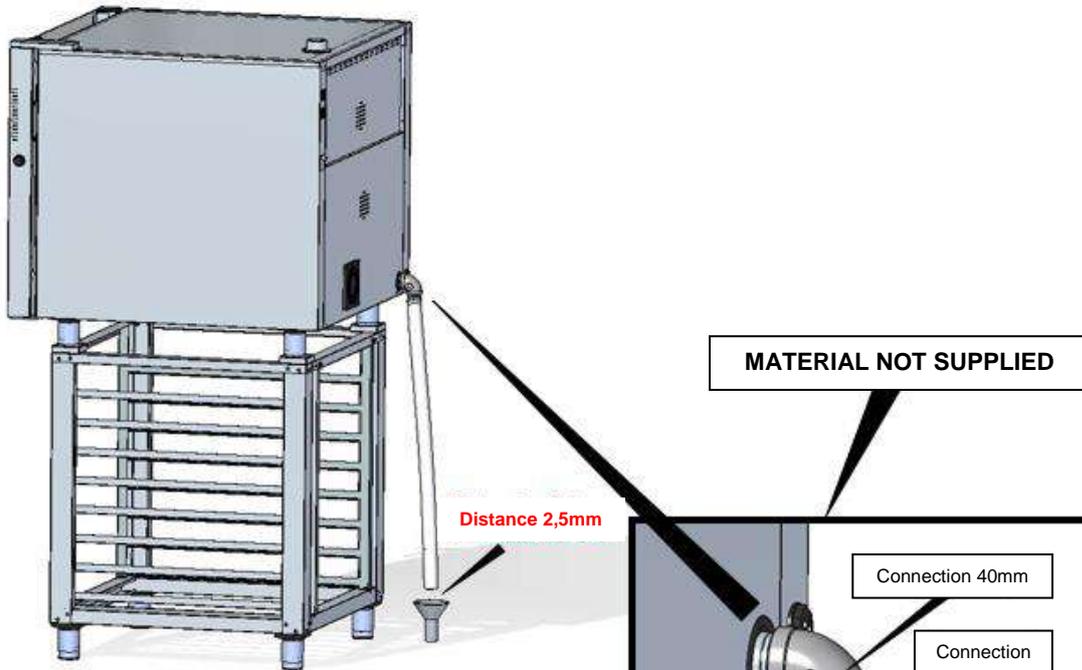
1. Wall drain:

It must have a vertical ventilation duct with a diameter **no less than 25 mm**, which must be above the top cover of the oven, as shown in the picture.

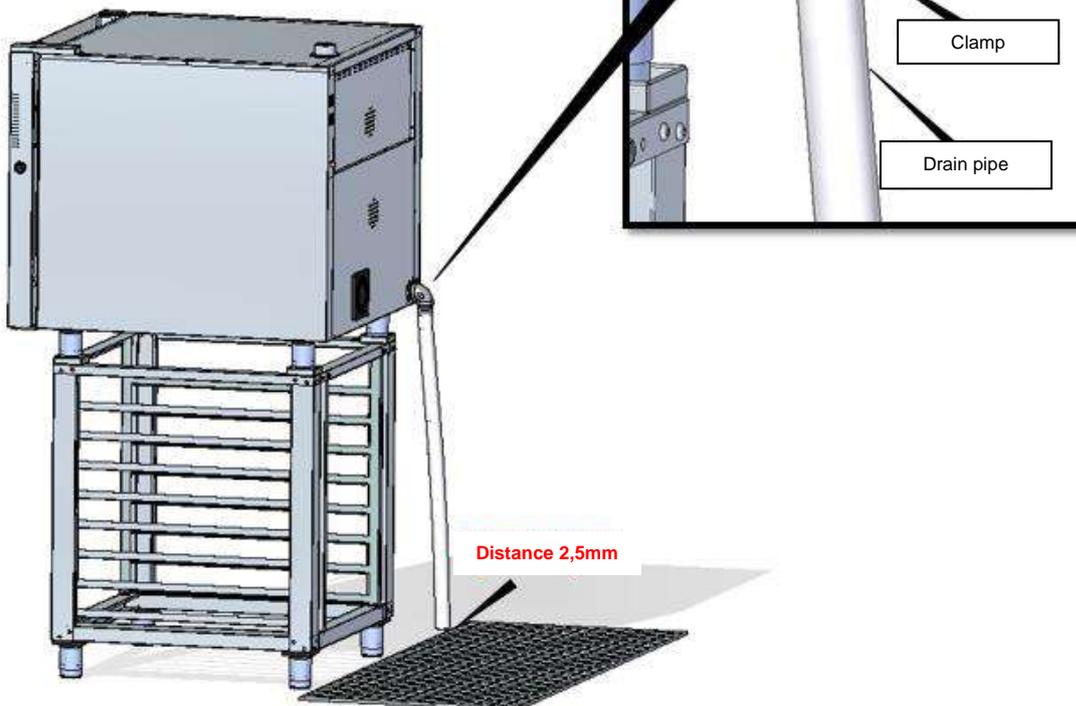
In case of not installing the vertical ventilation duct, a correct drainage is not warranted, being able to cause damages and the loss of the warranty.



2. Drain with separated funnel:



3. Floor drain:



5.4 Vapour exhaust from the baking chamber

Exhaust gases may be wet and reach high temperatures. Therefore, do not use tubes made of materials not ensuring absolute thermal stability up to 250°C to channel exhaust gases.

A condenser enabling the condensation of vapours and exhaust of those vapours into a drainage may be adapted to treat cooking vapours.

Important: Do not channel the vapour exhaust from the cooking chamber more than 50 centimeters due to risk of condensation. **This pipeline should be vertical and as straight as possible.**

5.5 Gas connection



For any information related to the installation of gas appliances (connection to the supply line, smoke evacuation, regulation, etc.), please refer to the corresponding section specified in the document “TECHNICAL MANUAL FOR GAS OVENS INSTALLATION”.

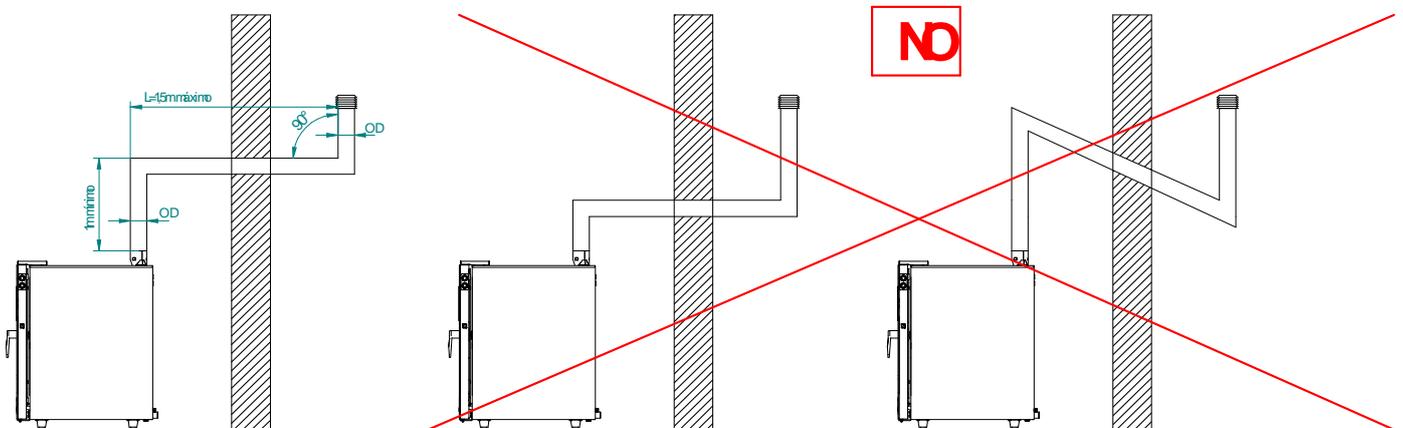
5.5.1 Connection for flue gas evacuation



All the information specified in this section is meant to inform the final user.

The gases resulting from the combustion of the gas must be evacuated to the outside by installing a chimney with a natural draft, or by placing the oven under an extraction hood.

Type evacuation B23: by this way the combustion gases are evacuated to the outside through a natural draft chimney provided with a non-return valve.



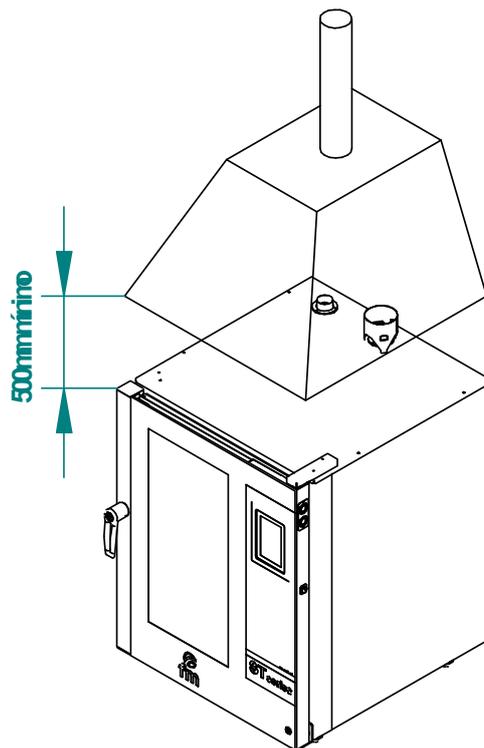
 For any doubt related to the assembly process necessary for a gas evacuation, please refer to the technical installation manual.

 It is advisable to install a cap at the end of the chimney in order to prevent rainwater from entering the device and prevent possible air returns caused by strong wind.

 The temperature of the flue gases can reach 500°, so we recommend using stainless steel

 In all appliances with a B23 type exhaust system, the exhaust ducts must be cleaned periodically. The procedure for this cleaning will be determined by the regulations in force in the country where the appliance is installed.

Type evacuation A3: by this way, the flue gases are evacuated to the outside through a suction hood. The minimum distance to keep between the oven and the hood will be at least 50cm.



5.6 Nameplate (for gas ovens only)

The nameplate is located on the left lower side of the oven as shown below:

FABRICADO POR: B-14343594

CE PIN: xxxxxxxxxx 0370/21 Mod. STG 71 V7 GAS

STG 71 V7 GAS

230v 50/60Hz 1200W

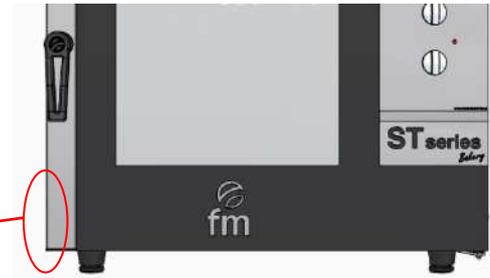
H₂O: 2-4 bar 60°C

TIPO: A3 / B23

Nº Serie: H210317001774

G20 (20mbar)	G25 (25mbar)	G31 (37mbar)
1,48 m ³ /h	1,72 m ³ /h	1,09 kg/h
Qn= 14 kW	Qn= 14 kW	Qn= 14 kW

PAISES-CATEGORIAS-PRESIONES					
	CAT.	mbar		CAT.	mbar
AT	I2H	20	HU	I2H	20
BE	II2E+3P	20/25-37	IE	II2H3P	20-37
CH	II2H3P	20-37	IT	II2H3P	20-37
CY	I2H	20	LT	II2H3P	20-37
CZ	II2H3P	20-37	LU	I2H	20
DE	II2E3P	20-37/50	LV	I2H	20
DK	I2H	20	NO	I2H	20
EE	I2H		PL	I2E+	20/25
ES	II2H3P	20-37	PT	II2H3P	20-37
FI	I2H	20	RO	II2H	20
FR	II2E+3P	20/25-37	SE	I2H	20
GB	II2H3P	20-37	SI	II2H3P	20-37
GR	II2H3P	20-37	SK	II2H3P	20-37
HR	II2H3P	20-37	TR	I2H	20



Location of the nameplate

Depending on the country in which the appliance is to be used, it will be preset for use with one or two types of gas. The nameplate specifies the gas use permitted by the oven according to the factory setting **(1)** and the gas approval according to the country in which the appliance is to be used **(2)**:

FABRICADO POR: B-14343594

CE PIN: xxxxxxxxxx 0370/21 Mod. STG 71 V7 GAS

STG 71 V7 GAS

230v 50/60Hz 1200W

H₂O: 2-4 bar 60°C

TIPO: A3 / B23

Nº Serie: H210317001774

G20 (20mbar)	G25 (25mbar)	G31 (37mbar)
1,48 m ³ /h	1,72 m ³ /h	1,09 kg/h
Qn= 14 kW	Qn= 14 kW	X Qn= 14 kW

PAISES-CATEGORIAS-PRESIONES					
	CAT.	mbar		CAT.	mbar
AT	I2H	20	HU	I2H	20
BE	II2E+3P	20/25-37	IE	II2H3P	20-37
CH	II2H3P	20-37	IT	II2H3P	20-37
CY	I2H	20	LT	II2H3P	20-37
CZ	II2H3P	20-37	LU	I2H	20
DE	II2E3P	20-37/50	LV	I2H	20
DK	I2H	20	NO	I2H	20
EE	I2H		PL	I2E+	20/25
ES	II2H3P	20-37	PT	II2H3P	20-37
FI	I2H	20	RO	II2H	20
FR	II2E+3P	20/25-37	SE	I2H	20
GB	II2H3P	20-37	SI	II2H3P	20-37
GR	II2H3P	20-37	SK	II2H3P	20-37
HR	II2H3P	20-37	TR	I2H	20

1

2

Mark for change of use to second type of gas



In case that only one type of gas is permitted, conversión to a second type is not allowed. If the use of a second type of gas is permitted, in the event of a changeover by a qualified and authorized technician, this will be indicated on the nameplate. For more information, see the technical installation manual.



The reference values indicated on the nameplated have been obtained under laboratory conditions in accordance with current standards. These values are subject to variations, depending on the operating conditions and environment of the device.

6. Instructions for use

Attention! Please, read these instructions thoroughly before starting the device.

6.1 Using the unit for the first time

Remove the external protection film. If there are adhesive residues, use an appropriate solvent and then, rinse with a damp cloth.

The inner chamber and trays should be washed with water and soap and then, work at a 200°C cycle for 30 minutes.



Advice: Never use aggressive or acidic products because the unit may be damaged.



Advice: when carrying out maintenance or cleaning operations, disconnect the power supply and wait for the unit to cool down.

6.2 Cooking use

The oven has been designed to bake or regenerate fresh or frozen bakery and pastry products, being the range of regulation the following ones:

SERIES	STG/STB
Temperature	50°C – 250°C
Time	0-120 min + continuous mode
Humidity	0 – 100 %

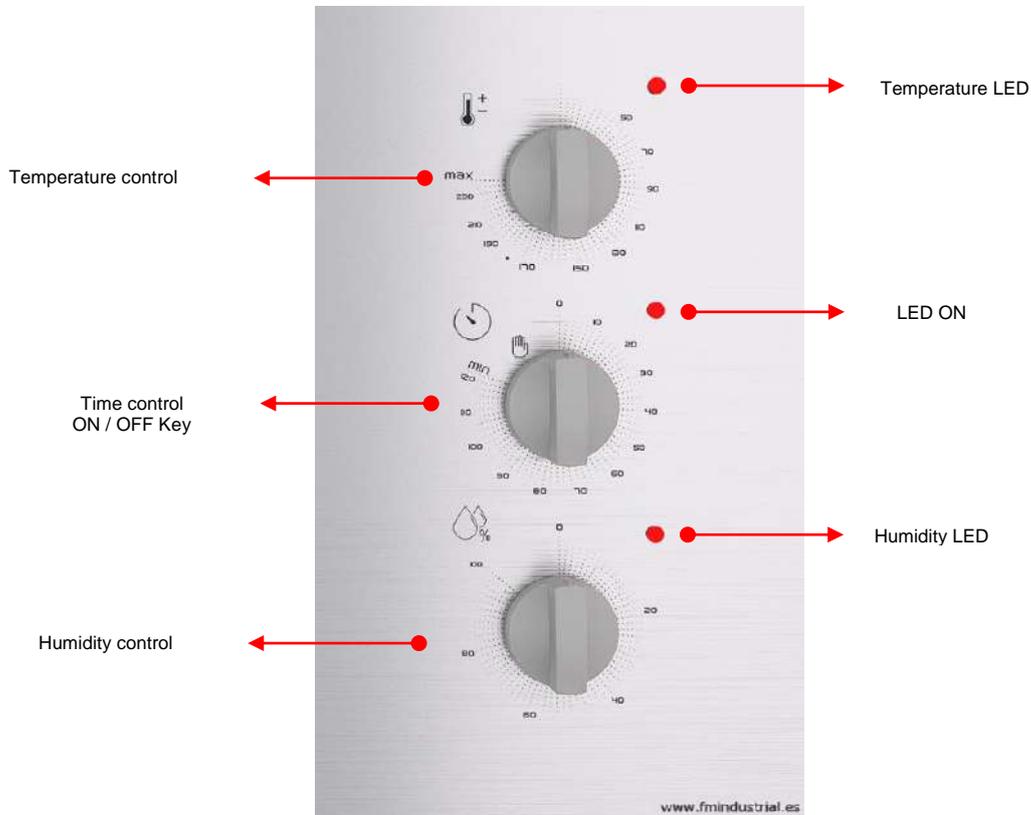
The distance between trays is 80 mm in the RXB series, and 65 mm in the F series, and whenever possible, we recommend leaving a space between pieces 40-60 mm in the same tray, for air to flow efficiently.

We recommend perforated aluminium trays for pastry and bakery, Steel for gastronomy and grills for roast. Also we recommend you, to preheat the appliance at the temperature 30 ° C above the temperature of the food cooking for about 20 minutes; this guarantees a better finished product.

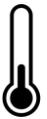
For the use of pre-frozen products, it is recommended to defrost the product before placing it in the oven in order to obtain a more uniform cooking as well as a shorter cooking time.

6.3 Control panel

The control panel consists of the following elements:



There are three variables that can be adjusted by the user: time, temperature and humidity. These variables depend on the type of food and the quantity in the oven.



Temperature: it is regulated using the knob, from 50 ° C to 250 ° C. If your appliance is heating by resistance, the white LED will light next to the knob



Time: it is regulated using the knob, from 0 to 120 minutes, and also, this acts as an ON / OFF key of the device. There is a non-stop mode, which makes the device work whenever the door is closed (is represented by the symbol of an open hand). If your appliance is working, amber led located next to this command will turn on.

At the end of the cycle and powering the device, the oven beeps.

You can also set infinite cooking mode. To do this, turn the encoder and the program "INF" on the display. Then press to confirm.



Humidity: is controlled by injecting water into the turbines, and generating steam to avoid food drying. It's possible to regulate the value of the humidity between 0 to 100%. This regulation takes continuous moisture injection cycles, depending on the programmed percentage. For continuous functioning turn the knob to the left to 100%.

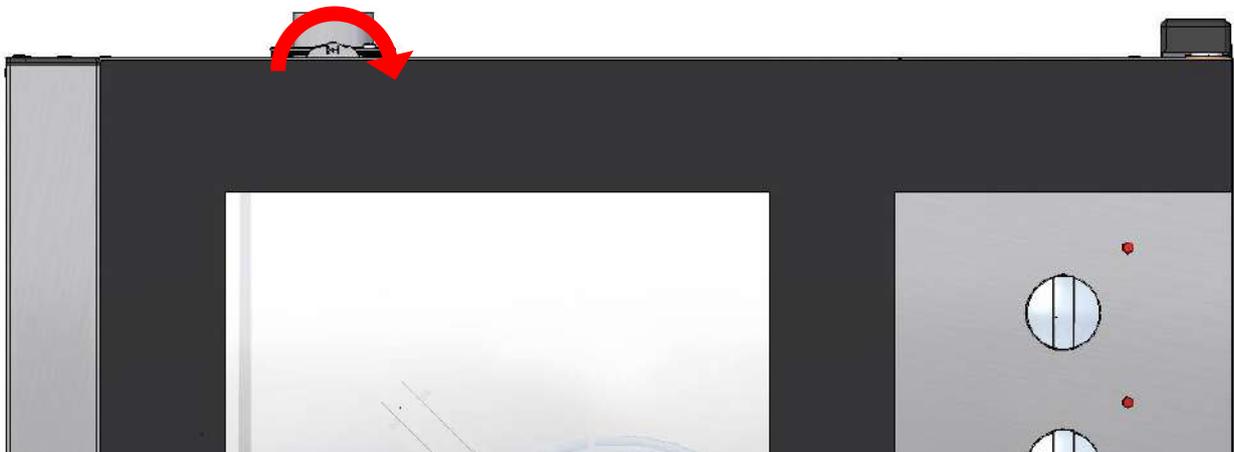
Reset solenoid valve control unit (for gas ovens only): it is used where there is an operating error in the solenoid valve that controls the gas supply to the oven. When such an error occurs, the button lights up in red, indicating the need to press it to reset the oven and enable it to operate again.



6.4 Manual regulation of chimney valve

The chimney can keep it open or closed during cooking. To do this, you can adjust it manually, using the Wheel shown in the following image.

- If you turn in a clockwise direction, the valve will remain closed.
- If you rotate it counterclockwise, the valve will stay open.



6.5 Oven cleaning



Warning: Never use products that may be aggressive or acidic, could damage the oven.



Warning: Fats of food debris can cause the oven to catch fire.

- The interior and exterior surfaces of the oven should be cleaned frequently to ensure hygiene and proper functioning. To clean these surfaces, do not use abrasive or flammable products that could damage the oven.
- Do not use direct water jet or steam under pressure to clean the oven.
- To clean the oven, follow the instructions below. Turn on the oven, set 100% humidity and 60 °C for at least 15 min and then remove the residue with a damp cloth.
- You can use FM detergent with a sprayer, for a better cleaning of the oven's cooking chamber.



Warning: Put on protective rubber gloves and mask or goggles before handling these chemicals.



Warning: The use of any other detergent or cleaning product could cause a bad finish or irreversible damage that may cause the loss of the warranty of the appliance.

7. Basic maintenance of the device



Warning: Before performing any basic maintenance procedures, verify that the oven is cool and is disconnected from any type of supply (electricity, water or gas).

- Clean the unit regularly following the instructions in the previous section.
- Check if all the control and regulation devices are working properly.

In case you have a gas oven model:

- Check frequently that the flue gas outlet is free of obstructions.
- Frequently check that the gas installation is perfectly watertight.
- Verify if the flue gas evacuation system is correctly installed and has a stable fastening.



At least one anual inspection by a qualified and specialized technician is recommended.

8. Frequently asked questions

Attached below you will find a list with the most common problems as well as their solution:

FAILURE	CAUSE	SOLUTION
The unit does not switch on	No mains voltaje	Check the mains voltaje
	Innapropriate power connection	Check the mains connection
	Inadequate differential gauge	Check differential gauge
	Inadequate thermal gauge	Check thermal gauge
	Safety thermostat into operation	Reset the thermostat at the front. If the failure persists, contact a specialised technician. To find out where the safety thermostat is, go to the “technical characteristics” section and look for the model of your device. If the failure persists, contact a specialised technician.
The display does not work properly	Door not closed correctly	Close the door properly.
	Door micro not working	Contact a specialised technician
Vapour exhausts with the door closed	Incorrect placement of the joint	Place correctly. If the failure persists, contact a specialised technician.
	Door mechanism misaligned	Contact a specialised technician
Chamber burner lock (only gas ovens)	Incorrect oven gas supply	<ol style="list-style-type: none"> 1. Verify oven inlet pressure and correct opening of valves in main supply line. 2. Press reset button (see section 6.3)  <i>If you are unable to reset the oven, contact your authorized service center immediately.</i>
	Incorrect plug polarity	<ol style="list-style-type: none"> 1. Disconnect plug and reconnect by reversing poles. 2. Press reset button (see section 6.3)  <i>If you are unable to reset the oven, contact your authorized service center immediately.</i>



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